

Success Celebration: May-18 Employee Present for Success celebration

		TOMA CIP	CLE NO :-		ACTIVITY	KIK	QM	PM	JH	SHE	ОТРМ	DMI	Ear		
AD▼IK			IRCLE NAME :		LOSS NO./STEP	14	-							KAIZEN IDEA SHEET	
Plant : P14		DEPT :		Maintenance	RESULT AREA	c M/C	Q	P	Р, С	s	M, D	P, C	М		
CELL :-	Machine shop	CELL N	IAME:	ME: Oil Pump					auges	OPER		ATION:	Inspection		
KAIZEN THEME :				KAIZEN IDEA :											
To reduce energy cost		Contro	Control the air gauges								BENCHMARK: TARGET:			ınits	
		ınits													
											ET:	21.05.18			
PROBLEM PRESENT STATUS :			COUNTERMEASURE:								TARGET DATE:			21.05.18	
APG air usage is more		Contro	Controlled the air leakage by providing a switch control with				h timer so reduced				KAIZEN FINISH:			18	
		the air	the air leakage hours by the 24 hours to 20 hours.									BERS:			
											Amrit Raj Kumar		G	anesan	
WHY-WHY ANALYSIS:			BEI		AFTER										
Why1:- APG air usage is more										BENEFITS:-					
										 Air saving 					
			Voariy onorgy								2. Cost reduction				
Why2:- air leaking from the gauge						iy energy				KAIZEN SUSTAINANCE					
continuously.										WHAT TO DO:-					
			The second secon		consumption in each				Energy audit						
Why3 :- No control of air gauges			System is Jaxii linits			units				HOW TO DO:					
										Check sheet					
										FREQUENCY:					
		Monthly													
							None.					y			
ROOT CAUSE		RESUL	RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMEN						MENT			
No control of air gauges		Yearly	y saving of 33		SR.	No	PROD		т	DC	RE	SP.	STATUS		
			22000	20160		-	1	Grin	ding	20.06	5.18	Amrit kumar		Pending	
REGISTRATION NO.:		wing	20000 -	₹											
DATE:		Yearly Saving	18000 -		16800										
REGISTERED BY:	Mr. Subramani	Yea	16000 -				н	D SCO	PE IN	FORMATION IN OTHER PLANT					
MANGERS SIGN:	Mr. Dinesha M		14000			SR.	No	Pla	int	w	HEN	WH	юм	STATUS	
				Before	After										
AHPL/QMS/FR/09/E, Ra	ev. No.:03, Rev. Date:23.01.2	018		50.0.0	711661										